



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D350-616-015
Job Sheet 176239



Part No: D350-616-015

Job Qty: 2 ea

Part Name: Deck Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/19/18

Job Tracking No:

Due Date: 5/16/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV H IPP Rev:C Removed Manufacturing 05-12-05 JLM IPP Rev:D Add D3494-1 05-12-05 JLM IPP rev E added parts per NCR 08-041 08.04.30 EC verified by: DD IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec IPP REV:G 13.04.03 PER IIN REV:F DD VERF:JLM IPP REV:H 13.05.21 AS PER DWG REV.G DD VERF:JLM IPP REV:H 16.04.19 NOW @ CHG005 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		5/16/18	0.00	0.00	Start Up Stores/Pkg-2		APR 30 2018
110	Packaging	2 pcs		5/16/18	0.00	0.00	Packaging1-3		APR 30 2018
120	QC	2 pcs		5/16/18	0.00	0.00	QC4		
125	DC	2 pcs		5/16/18	0.00	0.00	DC		
130	Packaging	2 pcs		5/16/18	0.00	0.00	Packaging3-1		
140	QC21-FG	2 Ea		5/16/18	0.00	0.00	QC21		

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2344	Deck Plate Aft	2 Ea (1 ea)	90-Start up Operation	5027006x1 5055691x1
D2348	Wearplate (Key Way)	8 Ea (4 ea)	90-Start up Operation	5061051
D2353	Stiffener	2 Ea (1 ea)	90-Start up Operation	5055001
D2364	Deck Plate Fwd	2 Ea (1 ea)	90-Start up Operation	5059694
D2365	Wearplate Pip Pin	4 Ea (2 ea)	90-Start up Operation	5063111
D2369-1	Locator Plate	2 Ea (1 ea)	90-Start up Operation	5032915
D2369-3	Locator Plate	2 Ea (1 ea)	90-Start up Operation	5034299
D4780-041	Fwd Cover Mounting Bracket Assembly	2 Ea (1 ea)	90-Start up Operation	5054073
D5387-041	Aft Cover Mounting Bracket Assembly	2 Ea (1 ea)	90-Start up Operation	5055954
D5388-1	Stub Cover	2 Ea (1 ea)	90-Start up Operation	5041120x1 5055422x1
MS20426AD4-5	Rivet	50 Ea (25 ea)	90-Start up Operation	FM133751-1
MS20426AD4-6	Rivet	50 Ea (25 ea)	90-Start up Operation	FM138621
MS20426AD5-7	Rivet	12 Ea (6 ea)	90-Start up Operation	FM138448
MS20426AD5-8	Rivet	12 Ea (6 ea)	90-Start up Operation	FM136199-40
MS20601-AD4W2	Rivet	30 Ea (15 ea)	90-Start up Operation	5052537
MS20601-AD4W3	Rivet	60 Ea (30 ea)	90-Start up Operation	5066193
MS21042L3	Nut	12 Ea (6 ea)	90-Start up Operation	5062377
MS24693-C273	Screw	12 Ea (6 ea)	90-Start up Operation	5034408
MS24693-C48	Screw	44 Ea (22 ea)	90-Start up Operation	5036484
MS35207-263	Screw	16 Ea (8 ea)	90-Start up Operation	5016507
NAS1149D0363J	Washer	26 Ea (13 ea)	90-Start up Operation	5015269

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2344	2	16	0
	D2348	8	33	0
	D2353	2	21	0
	D2364	2	8	0
	D2365	4	3	0
	D2369-1	2	5	0
	D2369-3	2	6	0
	D4780-041	2	4	0
	D5387-041	2	7	0
	D5388-1	2	9	0
	MS20426AD4-5	50	340	0
	MS20426AD4-6	50	792	0
	MS20426AD5-7	12	1,201	0
	MS20426AD5-8	12	579	0
	MS20601-AD4W2	30	215	0
	MS20601-AD4W3	60	217	0
	MS21042L3	12	2,859	0
	MS24693-C273	12	176	0
	MS24693-C48	44	481	0
	MS35207-263	16	147	0
	NAS1149D0363J	26	2,682	0
Part Specifications				
Specifications could not be found.				

Plex 4/19/18 8:19 AM Dart.Gagnon.Michelle



Container No: S067075



Part: D350-616-015

Job No: 176239

Serial No/Batch: S067075

Revision:

Inspector:

Dart Aerospace Ltd.
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www.dartaerospace.com

Date: 04/30/18

REFERENCE ONLY

QTY - 011	QTY - 013	QTY - 015	Part Number	Description
X			D350-616-011	Emergency Litter Kit
1	X		D350-616-013	Deck Plate and Tie Down Kit
	1	X	D350-616-015	Deck Plate Kit
		1	D2344	DECK PLATE (AFT)
		4	D2348	WEAR PLATE (KEY WAY)
		1	D2353	STIFFENER
	1		D2360	LITTER TIE DOWN (LOCKING)
		1	D2364	DECK PLATE (FWD)
		2	D2365	WEAR PLATE (PIP PIN)
		1	D2369-1	LOCATOR PLATE
		1	D2369-3	LOCATOR PLATE
1			D2370-1	LITTER ASSEMBLY
1			D4812-041	PATIENT STOP ASSY (REPLACES D2493)
	1		D3179-041	LITTER TIE DOWN (NON-LOCKING)
		1	D4780-041	FWD COVER MOUNTING BRACKET ASSY
		1	D5387-041	AFT COVER MOUNTING BRACKET ASSY (REPLACES D4779-041)
		1	D5388-1	STUB COVER (REPLACES D4778-1 AND D3494-1)
		25	MS20426AD4-5	RIVET
		25	MS20426AD4-6	RIVET
		6	MS20426AD5-7	RIVET
		6	MS20426AD5-8	RIVET
		15	MS20601AD4W2	BLIND RIVET (or CR9162-4-2)
		30	MS20601AD4W3	BLIND RIVET (or CR9162-4-3)
		6	MS21042L3	NUT (or MS21042-3)
		6	MS24693-C273	SCREW (or MS24693-273)
		22	MS24693-C48	SCREW (or MS24693-48)
		7	MS35207-263	SCREW
		13	NAS1149D0363J	WASHER (or AN960JD10)

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CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED
BY: 
D. SHEPHERD (DE # 02)

DATE: 16.03.11
CERT. NO.: SH96-10
ISSUE NO.: 3

H	D5387-041 AND D5388-1 WERE D4779-041 AND D4788-1; REVISED SH2 3; ADDED TRIM NOTE ON SHEET 10. REASON: PAR15-415 AND PAR15-467.	MB	16.03.11
G	D4812-041 PATIENT STOP ASSY WAS D2493 (SH1). UPDATE WEIGHT AND BALANCE TABLE (SH2), NEW PART/ FIGURE (SH7), REVISE FIGURE (SH 9), ADD OPTION APPLICABILITY NOTE (SH11)	DB	13.04.01
F	REPLACE MMS-D350-616 REF. WITH ICA-D350-616 INCORPORATE DSI 9645	DC	13.03.01
E	MAKE DSI 9310 STANDARD, D3179-041 REPLACES D2350	RF	08.11.07
D	ADD D3494-1 STUB COVER	MB	06.01.19
C	ADD DSI 9112/9117/9130/9236/9310	MB	06.01.10
B	ADD VIEW OF D2493 TO SHEET 9	BW	96.01.09
A	NEW ISSUE	BW	95.02.20
REV.	DESCRIPTION	BY	DATE
DESIGN	BW	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	MB		
CHECKED	ASS	DRAWING NO.	REV. H
MFG. APPR.	N/A	D350-616	SHEET 1 OF 13
APPROVED		TITLE	SCALE
DE APPR.		AS 350/355 LITTER KIT INSTALLATION	NTS
DATE	16.03.11	COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

REFERENCE ONLY

Change Record

PAGE 1 OF 1

Part Number: D350-616-015

Description: DECK PLATE[illegible]